

Name: _____ [printed]

“On my honor, as an Aggie, I have neither given nor received unauthorized aid on this academic work.”

_____ [signature]

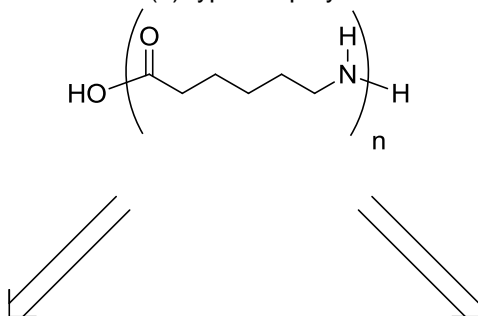
Exam I, February 2, 2012, 100 pts
Polymer Chemistry, CHEM 466, Spring 2012
Texas A&M University, College Station, TX, USA

1. We have discussed the importance of drawing full polymer structures, including the chain ends. Aside from a desire to be thorough, provide two reasons or explanations for why illustration of the chain end compositions is important. [10 points]

i)

ii)

2. Nylon 6 can be, theoretically, produced by either condensation, step-growth polymerization or by addition, chain-growth polymerization. From retrosynthetic analyses, provide one (1) monomer that could be employed and list three (3) of the basic points that we had discussed as characteristics for each of these two (2) types of polymerization. [30 points]



Condensation, step-growth polymerization

Monomer

Basic points

i)

ii)

iii)

Addition, chain-growth polymerization

Monomer

Basic points

i)

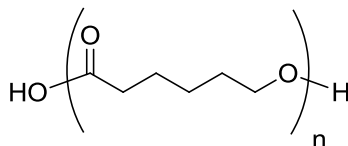
ii)

iii)

Name: _____ [printed]

3. For the 'ove' glove shown during the 01/31/2012 lecture:
- a) Draw the structure for the polymer that is spun into fibers and woven to produce the glove. [6 points]
- b) Provide a retrosynthetic pathway for the preparation of the polymer in part (a) and provide the conditions for the forward reaction(s). [10 points]
- c) List three (3) features that contribute to the polymer of part (a) having remarkable thermal stability (no T_m and high T_{decomp}). [9 points]
- i)
- ii)
- iii)

4. Below, you are given two sets of the numbers of moles and molecular weight data (a and b) for a poly(ϵ -caprolactone) sample before and after the sample underwent melt extrusion processing at elevated temperature. The data are not identified as being either before or after the processing. There are three significant figures valid for each value.

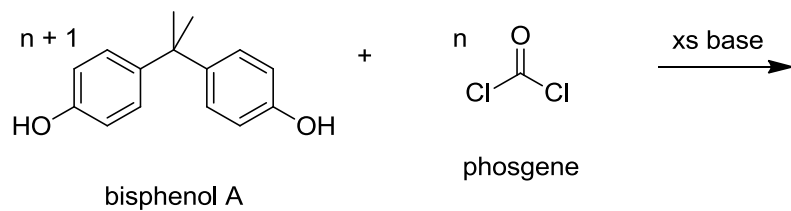


| a | | b | |
|-------|--------------|-------|--------------|
| N_x | M_x | N_x | M_x |
| 1 | 5,000 g/mol | 1 | 10,000 g/mol |
| 3 | 15,000 g/mol | 2 | 20,000 g/mol |
| 3 | 25,000 g/mol | 1 | 30,000 g/mol |
| 1 | 35,000 g/mol | | |

- a) Calculate the polydispersity index values for samples a and b. [10 points]
- b) State which data set is for the sample before processing and which is for the sample after processing. [5 points]
- c) Show a chemical reaction that could have contributed to the overall changes in the sample during processing, drawing the starting material(s) and product(s). [10 points]

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5. For the reaction of bisphenol A with phosgene, provide the electron arrow-pushing mechanism that leads to the formation of poly(bisphenol A carbonate), provide the structure of the polymer and state the most important characteristic that allows for this polymer to find application as an engineering material. [10 points]



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Equations, which may be of use:

$$M_n = \frac{\sum N_x M_x}{\sum N_x}$$

N_x = # moles of polymer chains having molecular weight, M_x

$$M_w = \sum w_x M_x = \frac{\sum N_x M_x^2}{\sum N_x M_x}$$

w_x = wt fraction of polymer chains having molecular weight, $M_x = \frac{N_x M_x}{\sum N_x M_x}$

$$DP_n = \frac{1}{1 - c}$$